



# DOR430



Note/Notice

### Important Notice:

Consider replacing other worn or failing parts while the door panel is removed, such as window regulator gear or spring, door panel locks, switches, handles, trim pieces or mechanisms.

### Installation for 1969-77 Corvettes

1. Lower glass and remove screws at four corners of door panel.
2. Remove door lock knob and window crank handle (on cars without power windows). Note: We recommend using a Window Crank Removal Tool (#4909) to prevent damage to door panel, or lock knob/mechanism.
3. Remove Door Pull by removing screws at ends.
4. Remove door handle screw, located in door handle opening, then remove door handle.
5. Slowly lower door panel enough to expose existing rattle cushions.
6. Note location of existing anti-rattle cushions. Use a pencil to mark bolt location so new cushion can be installed in same location in slots. (Have a magnet or wire ready before removing bolt completely to keep the anti-rattle cushion from falling into the door after completely removing the bolt).
7. Remove the anti-rattle cushion bolts, then the cushions. Slide old anti-rattle cushion to widest opening in the top of the door to remove. (You may need to press glass toward the outer door seat to allow more room to remove and install the anti-rattle cushion from the door).
8. Install new anti-rattle cushions and bolts using alignment marks from Step 5. (Use bolts provided with new cushions for thread compatibility).
9. Carefully roll window up and down to check cushion alignment. Adjust if necessary.
10. Reinstall door panel and hardware.

### Installation for 1978-82 Corvettes

1. Lower glass. Unscrew and remove door lock knob.
2. Remove the three armrest mounting screws (one on door pull, two at bottom of armrest).
3. If equipped, remove window crank handle (on cars without power windows). NOTE: We recommend using a Window Crank Removal Tool (#4909) to prevent damage to door panel or knob/mechanism.
4. Remove Door Opening Bezel by removing screw located in the center of the bezel.
5. Remove three door panel screws (one on upper corner, one on mid-section, one in lower carpeted corner).
6. Slowly lower door panel enough to expose anti-rattle cushions, using care not to damage electric door lock switch and mirror adjustment knob. You must note the routing of the lock rod for proper door panel reinstallation.
7. Note location of existing anti-rattle cushions. Use a pencil to mark bolt location so new cushion can be installed in same location in slots. (Have a magnet or wire ready before removing bolt completely to keep the anti-rattle cushion from falling into the door after completely removing the bolt).

(Continued on back)

Installation for 1978-82 Corvettes

8. Remove the anti-rattle cushion bolts, then cushions. Slide old anti-rattle cushion to widest opening in the top of the door to remove. (You may need to press glass toward the outer door seal to allow more room to remove and install the anti-rattle cushion from the door).
9. Install new anti-rattle cushions and bolts using alignment marks from Step 6. (Use bolts provided with New Cushions for thread compatibility).
10. Carefully roll window up and down to check cushion alignment. Adjust if necessary.
11. Reinstall door panel and hardware.